

Work Order ID 62671

Thursday, October 07, 2010 8:08:14 AM



Page 1

Item ID: D3544-041

Accept



Setup Start



Revision ID:

Stop



Item Name: Clamp

Start Date: 10/6/2010 Start Qty: 40.00



Cust Item ID:

Required Date: 10/15/2010 Req'd Qty: 40.00



Customer:

Reference:

Approvals:

Process Plan:

[Signature]

Date: 10-10-07

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D3544	Rev A

100		0.00
	Small Fab	
Small Fab	Memo	0.00
Small Fab	Assemble as per Dwg D3544	

[Signature] 10/10/08 (41)

110	QC5- Inspect part completeness to step on W/O	0.00
QC	Memo	0.00
Quality Control		

[Signature] 10/10/08

[Signature] (41)

120	Identify as per dwg & Stock Location: 458	0.00
Packaging	Memo	0.00
Packaging		

[Signature] 10/14/08 (41)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 62671

Thursday, October 07, 2010 8:08:14 AM



Page 2

Item ID: D3544-041

Accept



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Item Name: Clamp

Start Date: 10/6/2010 Start Qty: 40.00



Cust Item ID:

Required Date: 10/15/2010 Req'd Qty: 40.00



Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/10/12 *[Signature]*
MF
10-10-12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Thursday, October 07, 2010 8:08:18 AM

Page 1

Work Order ID: 62671

Parent Item: D3544-041

Parent Item Name: Clamp





Start Date: 10/6/2010

Required Date: 10/15/2010

Start Qty: 40.00

Required Qty: 40.00

Comments: IPP Rev:A New Issue 06-08-29 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2182  Heat Shrink		Manufactured	No			100	f	494.5000	0.585	24.63158			
<div> <div> <u>Location</u> ST402A 21864 26009 3999 </div> <div> <u>Loc Qty</u> 494.5 222.3 264 8.2 </div> <div> <u>Loc Code</u> </div> </div>													
D2947  Clamp		Manufactured	No			100	Each	67.0000	1	40			
<div> <div> <u>Location</u> ST457 55756 </div> <div> <u>Loc Qty</u> 67 67 </div> <div> <u>Loc Code</u> </div> </div>													

Handwritten notes:

45.0/10/07

24.63158 25.21658

45.0/10/07

40

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

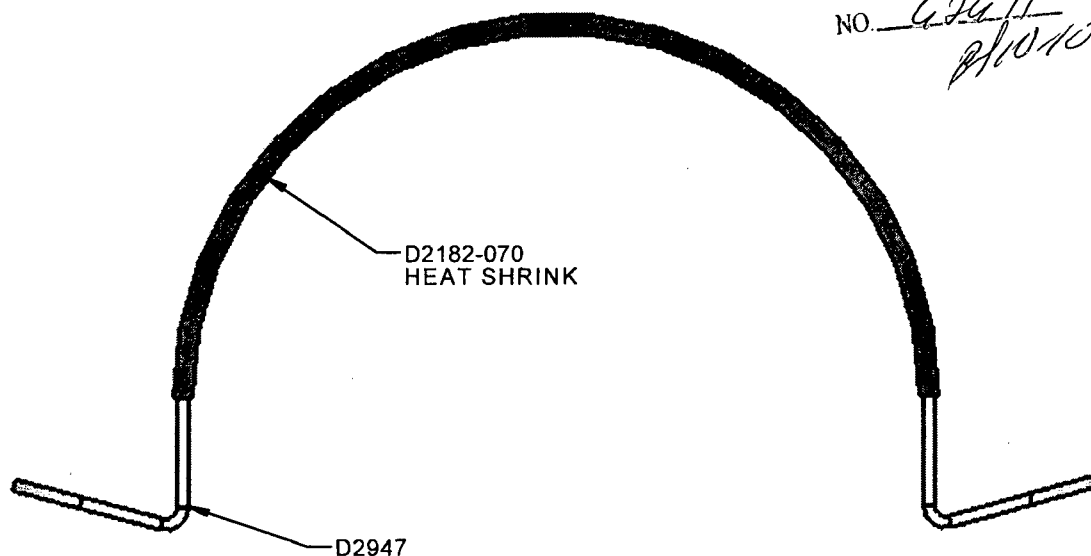
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN CB	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED CP	APPROVED [Signature]	DRAWING NO. D3544	REV. A SHEET 1 OF 1
DATE 06.08.11		TITLE CLAMP	SCALE 1:1
REV A	DATE 06.08.11	DESCRIPTION NEW ISSUE	



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED
SUBJECT TO CHANGE
WITHOUT NOTICE
WORK ORDER
NO. 42471
2/10/10-07

D3544-041 CLAMP

RELEASED
06.08.23 [Signature]

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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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